

Software Alarms

(1/02/2008 12:04:14AM to 1/02/2008 10:59:38AM)

Date	Time	Group	Message	Downtime	Status
1/02/2008	12:04:14AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		ACT
	12:04:27AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		RST
	12:04:38AM	OBHL7: High Level Finished Product Bin 7 - C	Over Ride to OFF is Active		ACT
	12:06:34AM	PBHL: High Level PB Bin - OverRide	Over Ride to OFF is Active		ACT
	12:07:24AM	PBHL: High Level PB Bin - OverRide	Over Ride to OFF is Active		RST
	12:10:02AM	WH1: Weigher 1 - Alarm Number	Over Tolerance	00:05:48	None
	12:10:02AM	OBHL7: High Level Finished Product Bin 7 - C	Over Ride to OFF is Active		ACK
	12:10:02AM	PBHL: High Level PB Bin - OverRide	Over Ride to OFF is Active	00:03:28	None
	12:20:22AM	OBHL10: High Level Finished Product Bin 10	Over Ride to OFF is Active		ACT
	12:21:38AM	OBHL10: High Level Finished Product Bin 10	Over Ride to OFF is Active		ACK
	12:26:30AM	0124: Press Loop - Packing	Feeder Estop -> Amps Increase Above Maximum		ACT
	12:26:33AM	0124: Press Loop - Packing	Feeder Estop -> Amps Increase Above Maximum		RST
	12:30:31AM	0124: Press Loop - Packing	Feeder Estop -> Amps Increase Above Maximum	00:04:00	None
	12:32:47AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	12:32:51AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	12:33:19AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	12:33:25AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	12:33:42AM	OBHL7: High Level Finished Product Bin 7 - C	Over Ride to OFF is Active	00:29:04	None
	12:38:19AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault	00:05:31	None
	12:44:23AM	WH1: Weigher 1 - Alarm Number	Weight Not Increasing		ACT
	12:50:09AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	12:50:15AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	12:54:02AM	WH1: Weigher 1 - Alarm Number	Weight Not Increasing		RST
	12:59:36AM	PAHL: High Level PA Bin - OverRide	Over Ride to OFF is Active		ACT
	1:01:10AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		ACT
	1:01:19AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		RST
	1:01:46AM	PAHL: High Level PA Bin - OverRide	Over Ride to OFF is Active		RST
	1:02:22AM	WH1: Weigher 1 - Alarm Number	Over Tolerance	00:01:11	None
	1:02:22AM	WH1: Weigher 1 - Alarm Number	Weight Not Increasing	00:17:58	None
	1:02:22AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:12:12	None
	1:02:22AM	PAHL: High Level PA Bin - OverRide	Over Ride to OFF is Active	00:02:45	None
	1:02:53AM	OBHL10: High Level Finished Product Bin 10	Over Ride to OFF is Active	00:42:30	None
	1:04:50AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	1:04:55AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	1:07:43AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:02:52	None
	1:12:04AM	PBHL: High Level PB Bin - OverRide	Over Ride to ON is Active		ACT
	1:13:22AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	1:14:38AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	1:17:58AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr		ACT
	1:17:59AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr		ACT
	1:18:03AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr		RST
	1:18:03AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr		RST
	1:21:01AM	FGBHL3: High Level M3 - OverRide	Over Ride to ON is Active		ACT
	1:21:04AM	FGBHL5: High Level M5 - OverRide	Over Ride to ON is Active		ACT
	1:21:07AM	FGBHL3: High Level M3 - OverRide	Over Ride to ON is Active		RST
	1:21:10AM	FGBHL5: High Level M5 - OverRide	Over Ride to ON is Active		RST
	1:21:19AM	PBHL: High Level PB Bin - OverRide	Over Ride to ON is Active		RST
	1:24:45AM	fin1: Finished Product Pellet Line 1 - Alarm N	Bins Are Full		ACT
	1:25:23AM	fin1: Finished Product Pellet Line 1 - Alarm N	Bins Are Full		RST
	1:27:57AM	OBHL9: High Level Finished Product Bin 9 - C	Over Ride to OFF is Active		ACT
	1:31:28AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:18:05	None
	1:31:28AM	FGBHL5: High Level M5 - OverRide	Over Ride to ON is Active	00:10:23	None
	1:31:28AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr	00:13:29	None
	1:31:28AM	fin1: Finished Product Pellet Line 1 - Alarm N	Bins Are Full	00:06:43	None
	1:31:28AM	FGBHL3: High Level M3 - OverRide	Over Ride to ON is Active	00:10:26	None
	1:31:28AM	OBHL9: High Level Finished Product Bin 9 - C	Over Ride to OFF is Active		ACK
	1:31:28AM	PBHL: High Level PB Bin - OverRide	Over Ride to ON is Active	00:19:23	None
	1:31:28AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr	00:13:29	None
	1:46:26AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	1:46:34AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	1:46:46AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum	00:00:20	None
	1:54:20AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT

Date	Time	Group	Message	Downtime	Status
1/02/2008	1:55:23AM	2PWH: PPLA Pellet Weigh Hopper - Alarm N	Weight Not Increasing		ACT
	1:55:24AM	2PWH: PPLA Pellet Weigh Hopper - Alarm N	Weight Not Increasing		RST
	1:58:14AM	OBHL9: High Level Finished Product Bin 9 - C	Over Ride to OFF is Active	00:30:16	None
	1:59:19AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	1:59:22AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	1:59:35AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	1:59:37AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	2:03:50AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACK
	2:03:50AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum	00:04:31	None
	2:03:50AM	2PWH: PPLA Pellet Weigh Hopper - Alarm N	Weight Not Increasing	00:08:27	None
	2:03:57AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:09:37	None
	2:04:11AM	SLI2: IN2 Slide Gate Into IA2 (M8-M10) - Errc	Slide Gate Close Fault	10:09:03	None
	2:04:13AM	SLI5: IN2 Slide Gate Into M10 - Error	Slide Gate Close Fault	10:09:07	None
	2:04:28AM	SLI2: IN2 Slide Gate Into IA2 (M8-M10) - Errc	Slide Gate Close Fault		ACT
	2:04:28AM	SLI5: IN2 Slide Gate Into M10 - Error	Slide Gate Close Fault		ACT
	2:13:48AM	SP19: Weigher 2 Door - Error	Slide Gate Close Fault		ACT
	2:15:53AM	2WHAD: PPLA Weigh Hopper Air Door - Erro	Slide Gate Close Fault		ACT
	2:16:27AM	2MAD: PPLA Mixer Air Door - Error	Slide Gate Close Fault		ACT
	6:32:49AM	01384: Distribution Box (Medium) - Error	Diverter Right Fault		ACT
	6:34:05AM	SP19: Weigher 2 Door - Error	Slide Gate Close Fault		RST
	6:34:07AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	7:14:29AM	2MAD: PPLA Mixer Air Door - Error	Slide Gate Close Fault		RST
	7:14:29AM	2WHAD: PPLA Weigh Hopper Air Door - Erro	Slide Gate Close Fault		RST
	7:14:30AM	01384: Distribution Box (Medium) - Error	Diverter Right Fault		RST
	8:06:41AM	SP19: Weigher 2 Door - Error	Slide Gate Close Fault	05:52:53	None
	8:06:41AM	SLI2: IN2 Slide Gate Into IA2 (M8-M10) - Errc	Slide Gate Close Fault		ACK
	8:06:41AM	2WHAD: PPLA Weigh Hopper Air Door - Erro	Slide Gate Close Fault	05:50:47	None
	8:06:41AM	SLI5: IN2 Slide Gate Into M10 - Error	Slide Gate Close Fault		ACK
	8:06:41AM	01384: Distribution Box (Medium) - Error	Diverter Right Fault	01:33:51	None
	8:06:41AM	2MAD: PPLA Mixer Air Door - Error	Slide Gate Close Fault	05:50:13	None
	8:06:41AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACK
	8:09:11AM	tip: Bag Tip Controller	Over Tolerance		ACT
	8:13:48AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	01:39:40	None
	8:14:19AM	tip: Bag Tip Controller	Over Tolerance		ACK
	8:16:16AM	tip: Bag Tip Controller	Over Tolerance	00:07:04	None
	8:20:04AM	tip: Bag Tip Controller	Over Tolerance		ACT
	8:21:40AM	tip: Bag Tip Controller	Over Tolerance		RST
	8:24:45AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	8:27:15AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	8:28:46AM	tip: Bag Tip Controller	Over Tolerance		ACT
	8:31:26AM	tip: Bag Tip Controller	Over Tolerance		RST
	8:34:19AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:09:34	None
	8:34:19AM	tip: Bag Tip Controller	Over Tolerance	00:14:15	None
	8:36:12AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		ACT
	8:37:04AM	WH1: Weigher 1 - Alarm Number	Over Tolerance		RST
	8:37:09AM	WH1: Weigher 1 - Alarm Number	Over Tolerance	00:00:57	None
	8:41:16AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	8:44:12AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		ACT
	8:45:50AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	8:47:45AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		RST
	8:47:47AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		ACT
	8:49:06AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		RST
	8:49:50AM	MIXER: Mixer - Error	Fail To Start		ACT
	8:49:56AM	MIXER: Mixer - Error	Fail To Start		RST
	8:50:24AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	9:01:31AM	tip: Bag Tip Controller	Over Tolerance		ACT
	9:04:15AM	tip: Bag Tip Controller	Over Tolerance		RST
	9:04:16AM	tip: Bag Tip Controller	Over Tolerance		ACT
	9:05:56AM	tip: Bag Tip Controller	Over Tolerance		RST
	9:10:18AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		ACT
	9:11:37AM	WHA3: Weigher 2 Discharge, Screw Conveyo	Screw Conveyor Fail To Start		RST
	9:12:38AM	tip: Bag Tip Controller	Over Tolerance		ACT
	9:16:26AM	tip: Bag Tip Controller	Over Tolerance		RST
	9:19:42AM	MIXER: Mixer - Error	Fail To Start	00:29:52	None
	9:19:42AM	tip: Bag Tip Controller	Over Tolerance	00:18:10	None
	9:19:42AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACK

Date	Time	Group	Message	Downtime	Status
1/02/2008	9:19:42AM	WHA3: Weigher 2 Discharge, Screw Conveyer	Screw Conveyor Fail To Start	00:35:30	None
	9:19:55AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:38:39	None
	9:20:13AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	9:20:18AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	9:20:38AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:00:25	None
	9:21:33AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	9:21:56AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACK
	9:28:52AM	3BD2: Fine Product Bin Diverter 2 - Error	Diverter Right Fault		ACT
	9:28:54AM	3BD2: Fine Product Bin Diverter 2 - Error	Diverter Right Fault		RST
	9:30:31AM	SLG2: G2 Discharge, Slide Gate - Error	Slide Gate Open Fault		ACT
	9:33:41AM	3BD2: Fine Product Bin Diverter 2 - Error	Diverter Right Fault	00:04:49	None
	9:33:41AM	SLG2: G2 Discharge, Slide Gate - Error	Slide Gate Open Fault		ACK
	9:34:42AM	out: Outloading Controller	weigher signal error		ACT
	9:51:01AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active		ACT
	9:51:32AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active		RST
	9:57:13AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:35:39	None
	9:57:20AM	SLG2: G2 Discharge, Slide Gate - Error	Slide Gate Open Fault	00:26:49	None
	9:59:21AM	out: Outloading Controller	weigher signal error		ACK
	9:59:21AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active	00:08:20	None
	10:00:30AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:00:30AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:00:33AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:00:33AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:00:34AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r	00:00:03	None
	10:00:34AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r	00:00:03	None
	10:01:29AM	fin1: Finished Product Pellet Line 1 - Alarm N	Desired Bin Not Empty		ACT
	10:01:31AM	fin1: Finished Product Pellet Line 1 - Alarm N	Desired Bin Not Empty		RST
	10:01:43AM	0141C: Silo 3 Slide Gate - Error	Slide Gate Close Fault	17:21:29	None
	10:01:54AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active		ACT
	10:02:22AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:02:30AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:02:35AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:03:01AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:04:09AM	fin1: Finished Product Pellet Line 1 - Alarm N	Desired Bin Not Empty	00:02:39	None
	10:04:09AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active		ACK
	10:04:09AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum	00:01:47	None
	10:16:14AM	0128: Cooler High Level - OverRide	Over Ride to ON is Active		ACT
	10:16:23AM	0128: Cooler Low Level - OverRide	Over Ride to OFF is Active		ACT
	10:16:32AM	0128: Cooler Low Level - OverRide	Over Ride to OFF is Active		RST
	10:16:35AM	0128: Cooler High Level - OverRide	Over Ride to ON is Active		RST
	10:17:00AM	0124: Press Loop - Active StatusPID	The I part of the actuating signal has reached its maximum limit		ACT
	10:17:01AM	0124: Press Loop - Active StatusPID	The I part of the actuating signal has reached its maximum limit		RST
	10:19:08AM	0124: Press Loop - Active StatusPID	The I part of the actuating signal has reached its maximum limit		ACT
	10:19:09AM	0124: Press Loop - Active StatusPID	The I part of the actuating signal has reached its maximum limit		RST
	10:21:22AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active		ACT
	10:21:32AM	0128: Cooler High Level - OverRide	Over Ride to ON is Active	00:05:17	None
	10:21:32AM	0124: Press Loop - Active StatusPID	The I part of the actuating signal has reached its maximum limit	00:04:32	None
	10:21:32AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active		ACK
	10:21:32AM	0128: Cooler Low Level - OverRide	Over Ride to OFF is Active	00:05:08	None
	10:21:58AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active	00:00:36	None
	10:25:23AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active		ACT
	10:25:38AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:25:38AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:25:41AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:25:41AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:37:37AM	PBLL: Low Level Bin PB - OverRide	Over Ride to ON is Active		ACT
	10:38:01AM	PBLL: Low Level Bin PB - OverRide	Over Ride to ON is Active		RST
	10:41:26AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:41:27AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		ACT
	10:41:30AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:41:30AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its r		RST
	10:43:37AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active		RST
	10:47:40AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	10:47:42AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	10:47:55AM	FGHL9: High Level M9 - OverRide	Over Ride to ON is Active		ACT
	10:47:58AM	FGHL9: High Level M9 - OverRide	Over Ride to ON is Active		RST

Date	Time	Group	Message	Downtime	Status
1/02/2008	10:48:12AM	FGHL9: High Level M9 - OverRide	Over Ride to ON is Active	00:00:17	None
	10:48:12AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:00:32	None
	10:48:12AM	OBHL2: High Level Finished Product Bin 2 - (Over Ride to OFF is Active	00:22:49	None
	10:48:12AM	PBLL: Low Level Bin PB - OverRide	Over Ride to ON is Active	00:10:35	None
	10:48:12AM	L3PID: Liquid 3 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr	00:22:34	None
	10:48:12AM	L1PID: Liquid 1 PID Loop - Active StatusPID	The integral element of the manipulated variable has reached its rr	00:22:34	None
	10:48:23AM	tip: Bag Tip Controller	Over Tolerance		ACT
	10:49:18AM	0141C: Silo 3 Slide Gate - Error	Slide Gate Close Fault		ACT
	10:49:18AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:49:41AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:49:43AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:49:50AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:49:53AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:49:57AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:02AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:11AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:11AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:14AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:19AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:22AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:26AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:31AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:36AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:41AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:45AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:50:55AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:50:56AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:00AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:03AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:07AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:24AM	OBHL3: High Level Finished Product Bin 3 - (Over Ride to OFF is Active	00:49:29	None
	10:51:30AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:31AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:33AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:33AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:51:34AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:51:38AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:42AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:42AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:44AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:51AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:52AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:53AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:53AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:51:57AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:51:59AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:52:06AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault		RST
	10:52:07AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:52:08AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	10:52:22AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		ACT
	10:52:29AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault		RST
	10:53:30AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	10:53:40AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:53:42AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:53:55AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		RST
	10:55:05AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:55:08AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:56:25AM	0141K: Silo 11 Slide Gate - Error	Slide Gate Open Fault	00:04:46	None
	10:56:25AM	tip: Bag Tip Controller	Over Tolerance		ACK
	10:56:25AM	0141C: Silo 3 Slide Gate - Error	Slide Gate Close Fault		ACK
	10:56:25AM	0141M: Silo 13 Slide Gate - Error	Slide Gate Open Fault	00:07:07	None
	10:56:25AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACK
	10:56:25AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum	00:04:52	None
	10:56:25AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault		ACT
	10:56:30AM	DIV2: 2 Way Divertor - Error	Diverter Left Fault	00:02:59	None
	10:56:32AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACK

Date	Time	Group	Message	Downtime	Status
1/02/2008	10:56:32AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:56:35AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum	00:00:02	None
	10:57:27AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:57:28AM	tip: Bag Tip Controller	Over Tolerance	00:09:05	None
	10:57:30AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST
	10:59:35AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		ACT
	10:59:38AM	0124: Press Loop - Packing	Feeder Estop -> Amps Above Maximum		RST